

## UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

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PATENT NO. : 7,322,510

APPLICATION NO.: 10/517,693

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INVENTOR(S) : Gerhard Kraus

It is certified that an error appears or errors appear in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

1. A machining unit, for the machining of workpieces, the machining unit comprising: one or more machining stations each with robots including a robot with a welding tool; and at least one turning station having at least two work stations for carrying out different operations simultaneously, said turning station having at least two multiaxially movable turning units arranged next to one another with gripping tools and with movable turning units working areas, which intersect each other at said work stations, one work station being a workpiece support and another work station being a joining station, said robot with said welding tool being arranged with a range of operation such that said welding tool at said joining station performs joining operations at said joining station.

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